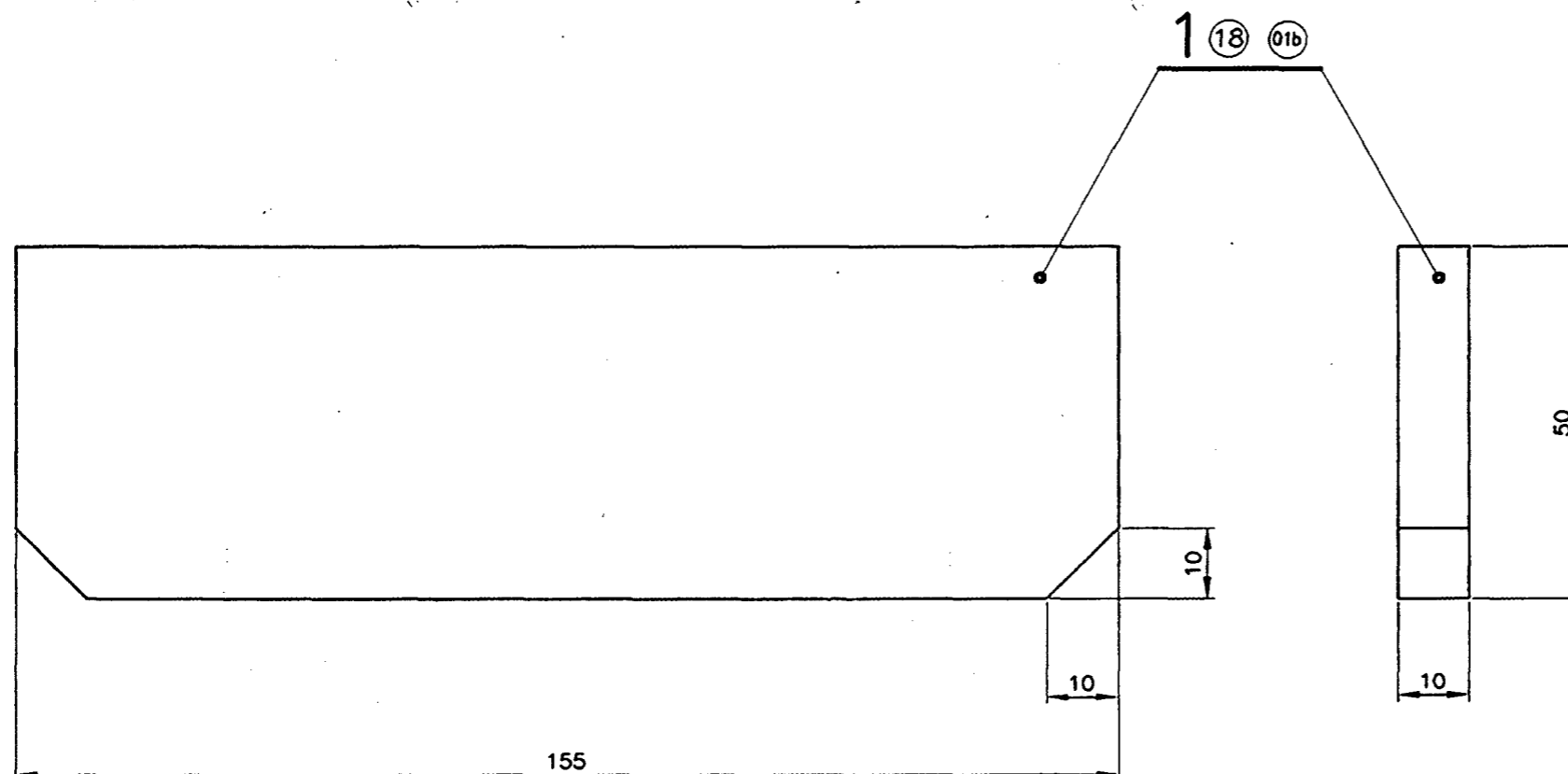


▽ ROUGH MACHINED	① ROUGH CLEANED	ALTERATIONS
▽▽ FINISH MACHINED	①B CHAMFERED	
▽▽▽ FINE FINISH MACHINED	①b BURPS REMOVED	



1. FOR UNTOLERANCED DIMENSIONS REFER DRG. ICF/STD-9-0-001

				4	STIFFENER	10x50x155	1	R101586014	IRS-M.41-97						
				No. OFF	DESCRIPTION & DIMENSIONS		ITEM	REF.DRG	MATL.&SPEC.	REMARKS					
				IV	III	II	I	GROUP: BOGIE FRAME ARRGT.(0-3)		SUPERSEDED BY:					
				PER COACH	STIFFENER				SUPERSEDES:						
									SCALE 1:1	SSE	S.N. Nambir Muthu				
										CHD	H. Shondur Sekar				
										CAD	B.Suresh				
										DRN					
				ALT.											
				ASSEMBLY DRAWINGS				CAD FILE:C:\MD-CAD\156\0-3\011---00.DWG				INTEGRAL COACH FACTORY CHENNAI - 600 038			
				☑	DATA CODE No.		INDIAN RAILWAY STANDARDS		SHEET 1 OF 1		DMU/DPC-0-3-011				
					156										
				30/7/2002		Dy.CME/D		SME/BD							
				ALT.		DATE		Dy.CME/D		SME/BD					